

**VCMT 160402, Grade: IC807****Order data**

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| Order number | 261390 IC807 |
| GTIN | 7291075424171 |
| Item class | 26B |

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

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| Main application | P |
| Feed f | 0.05 - 0.2 mm/rev. |
| Number of changes/inserts | 2 |
| Corner radius | 0.2 mm |
| Chip breaker | F3P |
| Cutting speed v_c main application | 50 - 245 m/min |
| Tool material | Carbide |
| Finishing/roughing assignment | Finishing |
| Cutting depth a_p | 0.1 - 1.8 mm |

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|----------------------------|------------------------------|
| Grade | IC807 |
| Cutting conditions | continuous |
| ISO code indexable insert | VCMT 160402 |
| Series | ISOTURN |
| Manufacturer's designation | VCMT 160402-F3P IC807 |
| Type of product | Indexable insert for turning |