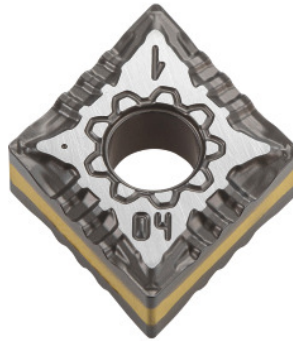


**CNMG 120404, Grade: IC8150****Order data**

Order number	250070 IC8150
GTIN	7291075319569
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

ISO code indexable insert	CNMG 120404
Corner radius	0.4 mm
Number of changes/inserts	4
Chip breaker	F3P
Grade	IC8150
Tool material	Carbide
Feed f	0.05 - 0.25 mm/rev.
Main application	P
Finishing/roughing assignment	Finishing

Cutting speed $v_c$ main application	180 - 400 m/min
Cutting conditions	continuous
Cutting depth $a_p$	0.4 - 3.5 mm
Manufacturer's designation	CNMG 120404-F3P IC8150
Type of product	Indexable insert for turning