


**CNMG 120408, Grade: IC6025**

**Order data**

Order number	250071 IC6025
GTIN	7291075336450
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Grade	IC6025
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.1 - 1.5 mm
ISO code indexable insert	CNMG 120408
Cutting conditions	slightly interrupted
Chip breaker	F3M
Feed $f$	0.1 - 0.3 mm/rev.
Tool material	Carbide

Number of changes/inserts	4
Main application	M
Cutting speed $v_c$ main application	120 - 230 m/min
Manufacturer's designation	CNMG 120408-F3M IC6025
Type of product	Indexable insert for turning