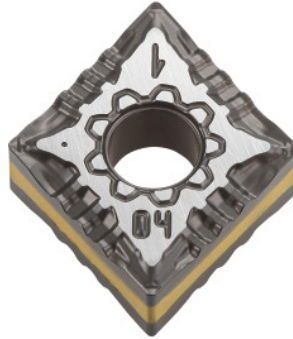



CNMG 120408, Grade: IC8150

Order data

Order number	250071 IC8150
GTIN	7291075319620
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Chip breaker	F3P
Grade	IC8150
Cutting depth a_p	0.4 - 3.5 mm
Corner radius	0.8 mm
Main application	P
ISO code indexable insert	CNMG 120408
Cutting speed v_c main application	180 - 400 m/min
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.25 mm/rev.

Tool material	Carbide
Cutting conditions	continuous
Number of changes/inserts	4
Manufacturer's designation	CNMG 120408-F3P IC8150
Type of product	Indexable insert for turning