

**CNMG 120404, Grade: IC6025****Order data**

Order number	250070 IC6025
GTIN	7291075336399
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Main application	M
Chip breaker	F3M
Grade	IC6025
Cutting depth $a_p$	0.1 - 1.5 mm
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Feed $f$	0.1 - 0.3 mm/rev.
Cutting speed $v_c$ main application	120 - 230 m/min
Corner radius	0.4 mm

ISO code indexable insert	CNMG 120404
Finishing/roughing assignment	Finishing
Tool material	Carbide
Manufacturer's designation	CNMG 120404-F3M IC6025
Type of product	Indexable insert for turning