



CNMG 120408, Grade: IC6015



Order data

Order number	250071 IC6015
GTIN	7291075336443
Item class	26B

Description

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Tool material	Carbide
Grade	IC6015
Cutting speed v_c main application	140 - 300 m/min
Corner radius	0.8 mm
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.1 - 1.5 mm
Number of changes/inserts	4
Chip breaker	F3M

Finishing/roughing assignment	Finishing
Main application	M
ISO code indexable insert	CNMG 120408
Manufacturer's designation	CNMG 120408-F3M IC6015
Type of product	Indexable insert for turning