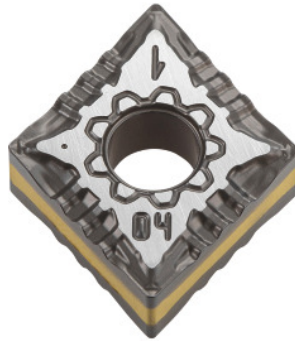



CNMG 120404, Grade: IC8250

Order data

Order number	250070 IC8250
GTIN	7291075319668
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Feed f	0.05 - 0.25 mm/rev.
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 3.5 mm
Corner radius	0.4 mm
Chip breaker	F3P
Number of changes/inserts	4
Cutting speed v_c main application	150 - 380 m/min
Main application	P
Tool material	Carbide

ISO code indexable insert	CNMG 120404
Finishing/roughing assignment	Finishing
Grade	IC8250
Manufacturer's designation	CNMG 120404-F3P IC8250
Type of product	Indexable insert for turning