



CNMG 120404, Grade: IC6015



Order data

Order number	250070 IC6015
GTIN	7291075336382
Item class	26B

Description

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting speed v_c main application	140 - 300 m/min
Finishing/roughing assignment	Finishing
Grade	IC6015
Chip breaker	F3M
Cutting depth a_p	0.1 - 1.5 mm
Cutting conditions	continuous
Tool material	Carbide
Main application	M
Corner radius	0.4 mm

Number of changes/inserts	4
ISO code indexable insert	CNMG 120404
Feed f	0.1 - 0.3 mm/rev.
Manufacturer's designation	CNMG 120404-F3M IC6015
Type of product	Indexable insert for turning