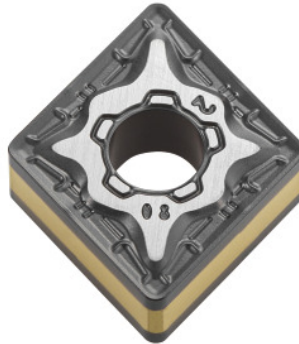



CNMG 120404, Grade: IC8150

Order data

Order number	250270 IC8150
GTIN	7291075329513
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

ISO code indexable insert	CNMG 120404
Main application	P
Feed f	0.15 - 0.6 mm/rev.
Grade	IC8150
Chip breaker	M3P
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed v_c main application	180 - 400 m/min
Finishing/roughing assignment	Finishing

Tool material	Carbide
Cutting depth a_p	0.5 - 5 mm
Number of changes/inserts	4
Manufacturer's designation	CNMG 120404-M3P IC8150
Type of product	Indexable insert for turning