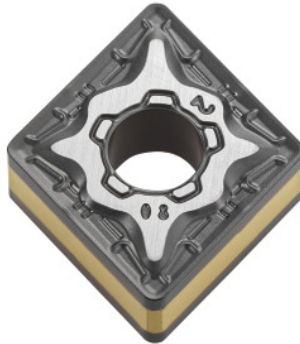



CNMG 120412, Grade: IC8150

Order data

Order number	250272 IC8150
GTIN	7291075329520
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

ISO code indexable insert	CNMG 120412
Chip breaker	M3P
Cutting conditions	continuous
Grade	IC8150
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed f	0.15 - 0.6 mm/rev.
Number of changes/inserts	4
Cutting depth a_p	0.5 - 5 mm

Corner radius	1.2 mm
Cutting speed v_c main application	180 - 400 m/min
Main application	P
Manufacturer's designation	CNMG 120412-M3P IC8150
Type of product	Indexable insert for turning