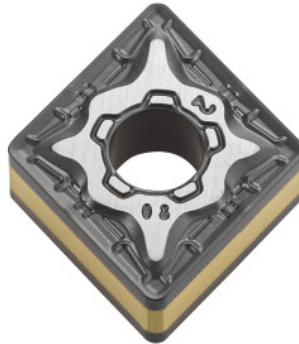



**CNMG 120408, Grade: IC8150**

**Order data**

Order number	250271 IC8150
GTIN	7291075329490
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Number of changes/inserts	4
Cutting speed $v_c$ main application	180 - 400 m/min
Finishing/roughing assignment	Finishing
Tool material	Carbide
Feed $f$	0.15 - 0.6 mm/rev.
Corner radius	0.85 mm
Cutting conditions	continuous
Chip breaker	M3P
Main application	P

ISO code indexable insert	CNMG 120408
Cutting depth $a_p$	0.5 - 5 mm
Grade	IC8150
Manufacturer's designation	CNMG 120408-M3P IC8150
Type of product	Indexable insert for turning