


**CNMG 120412, Grade: IC6015**

**Order data**

Order number	250272 IC6015
GTIN	7291075305784
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Chip breaker	M3M
Cutting speed $v_c$ main application	140 - 300 m/min
Feed $f$	0.17 - 0.5 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Main application	M
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	continuous

ISO code indexable insert	CNMG 120412
Grade	IC6015
Corner radius	1.2 mm
Manufacturer's designation	CNMG 120412-M3M IC6015
Type of product	Indexable insert for turning