


**CNMG 120408, Grade: IC6015**

**Order data**

Order number	250271 IC6015
GTIN	7291075305678
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Number of changes/inserts	4
Corner radius	0.85 mm
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Finishing/roughing assignment	Finishing
Feed f	0.17 - 0.5 mm/rev.
Cutting speed $v_c$ main application	140 - 300 m/min
Cutting depth $a_p$	0.5 - 5 mm
Cutting conditions	continuous

Main application	M
Grade	IC6015
Chip breaker	M3M
Manufacturer's designation	CNMG 120408-M3M IC6015
Type of product	Indexable insert for turning