


**CNMG 120412, Grade: IC6025**

**Order data**

Order number	250272 IC6025
GTIN	7291075305777
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Main application	M
Tool material	Carbide
Cutting speed $v_c$ main application	120 - 230 m/min
Finishing/roughing assignment	Finishing
Grade	IC6025
Number of changes/inserts	4
Corner radius	1.2 mm
ISO code indexable insert	CNMG 120412
Cutting conditions	slightly interrupted

Cutting depth $a_p$	0.5 - 5 mm
Chip breaker	M3M
Feed $f$	0.17 - 0.5 mm/rev.
Manufacturer's designation	CNMG 120412-M3M IC6025
Type of product	Indexable insert for turning