


DNMG 150604, Grade: IC8250

Order data

Order number	250730 IC8250
GTIN	7291075320015
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Number of changes/inserts	4
Finishing/roughing assignment	Finishing
Cutting speed v_c main application	150 - 380 m/min
Tool material	Carbide
ISO code indexable insert	DNMG 150604
Cutting depth a_p	0.4 - 3.5 mm
Main application	P
Feed f	0.08 - 0.25 mm/rev.
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Chip breaker	F3P
Grade	IC8250
Manufacturer's designation	DNMG 150604-F3P IC8250
Type of product	Indexable insert for turning