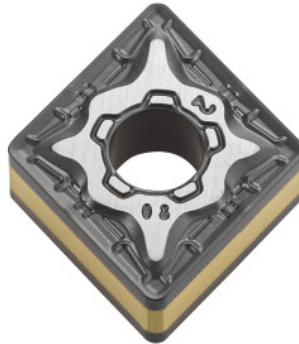



**CNMG 120408, Grade: IC8250**

**Order data**

Order number	250271 IC8250
GTIN	7291075329506
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

ISO code indexable insert	CNMG 120408
Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	150 - 380 m/min
Main application	P
Grade	IC8250
Number of changes/inserts	4
Feed $f$	0.15 - 0.6 mm/rev.
Cutting depth $a_p$	0.5 - 5 mm
Finishing/roughing assignment	Finishing

Corner radius	0.85 mm
Tool material	Carbide
Chip breaker	M3P
Manufacturer's designation	CNMG 120408-M3P IC8250
Type of product	Indexable insert for turning