


CNMG 120408, Grade: IC6025

Order data

Order number	250271 IC6025
GTIN	7291075305616
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting speed v_c main application	120 - 230 m/min
Cutting conditions	slightly interrupted
Corner radius	0.85 mm
Number of changes/inserts	4
Chip breaker	M3M
Finishing/roughing assignment	Finishing
Grade	IC6025
ISO code indexable insert	CNMG 120408
Tool material	Carbide

Main application	M
Cutting depth a_p	0.5 - 5 mm
Feed f	0.17 - 0.5 mm/rev.
Manufacturer's designation	CNMG 120408-M3M IC6025
Type of product	Indexable insert for turning