


**DNMG 150604, Grade: IC8150**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 250730 IC8150 |
| GTIN         | 7291075319989 |
| Item class   | 26B           |

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

|                                      |                     |
|--------------------------------------|---------------------|
| Number of changes/inserts            | 4                   |
| ISO code indexable insert            | DNMG 150604         |
| Chip breaker                         | F3P                 |
| Tool material                        | Carbide             |
| Corner radius                        | 0.4 mm              |
| Cutting speed $v_c$ main application | 180 - 400 m/min     |
| Cutting conditions                   | continuous          |
| Cutting depth $a_p$                  | 0.4 - 3.5 mm        |
| Feed $f$                             | 0.08 - 0.25 mm/rev. |

|                               |                              |
|-------------------------------|------------------------------|
| Main application              | P                            |
| Grade                         | IC8150                       |
| Finishing/roughing assignment | Finishing                    |
| Manufacturer's designation    | DNMG 150604-F3P IC8150       |
| Type of product               | Indexable insert for turning |