



## DNMG 150608, Grade: IC8250



### Order data

Order number	250731 IC8250
GTIN	7291075320022
Item class	26B

### Description

**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

### Technical description

ISO code indexable insert	DNMG 150608
Finishing/roughing assignment	Finishing
Main application	P
Cutting speed $v_c$ main application	150 - 380 m/min
Corner radius	0.8 mm
Feed $f$	0.08 - 0.25 mm/rev.
Tool material	Carbide
Chip breaker	F3P
Cutting depth $a_p$	0.4 - 3.5 mm

Grade	IC8250
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Manufacturer's designation	DNMG 150608-F3P IC8250
Type of product	Indexable insert for turning