


VNMG 160404, Grade: IC6025

Order data

Order number	251790 IC6025
GTIN	7291075350883
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Finishing/roughing assignment	Finishing
ISO code indexable insert	VNMG 160404
Chip breaker	F3M
Tool material	Carbide
Cutting speed v_c main application	120 - 230 m/min
Main application	M
Cutting depth a_p	0.1 - 1.5 mm
Number of changes/inserts	4
Cutting conditions	slightly interrupted

Corner radius	0.4 mm
Grade	IC6025
Feed f	0.05 - 0.3 mm/rev.
Manufacturer's designation	VNMG 160404-F3M IC6025
Type of product	Indexable insert for turning