


**VNMG 160404, Grade: IC6015**

**Order data**

Order number	251790 IC6015
GTIN	7291075350876
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Corner radius	0.4 mm
Cutting speed $v_c$ main application	140 - 300 m/min
Grade	IC6015
ISO code indexable insert	VNMG 160404
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.1 - 1.5 mm
Cutting conditions	continuous
Chip breaker	F3M
Tool material	Carbide

Feed f	0.05 - 0.3 mm/rev.
Main application	M
Number of changes/inserts	4
Manufacturer's designation	VNMG 160404-F3M IC6015
Type of product	Indexable insert for turning