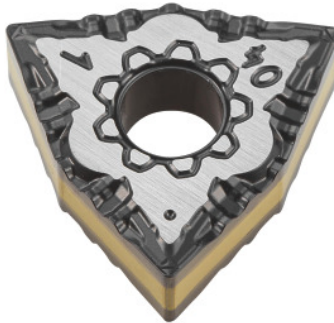


**WNMG 080404, Grade: IC8250****Order data**

Order number	251990 IC8250
GTIN	7291075319385
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Main application	P
Grade	IC8250
Cutting conditions	slightly interrupted
Number of changes/inserts	6
ISO code indexable insert	WNMG 080404
Cutting depth a_p	0.4 - 2.5 mm
Corner radius	0.4 mm
Finishing/roughing assignment	Finishing
Feed f	0.08 - 0.25 mm/rev.

Tool material	Carbide
Cutting speed v_c main application	150 - 380 m/min
Chip breaker	F3P
Manufacturer's designation	WNMG 080404-F3P IC8250
Type of product	Indexable insert for turning