


**VNMG 160404, Grade: IC6025**

**Order data**

Order number	251850 IC6025
GTIN	7291075307122
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Corner radius	0.4 mm
Cutting depth $a_p$	0.4 - 2.5 mm
Grade	IC6025
Chip breaker	M3M
Finishing/roughing assignment	Finishing
Feed $f$	0.07 - 0.3 mm/rev.
Cutting speed $v_c$ main application	120 - 230 m/min
Cutting conditions	slightly interrupted
Tool material	Carbide

Number of changes/inserts	4
Main application	M
ISO code indexable insert	VNMG 160404
Manufacturer's designation	VNMG 160404-M3M IC6025
Type of product	Indexable insert for turning