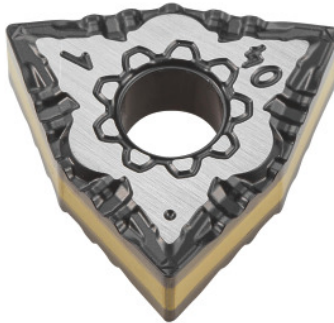



WNMG 080408, Grade: IC8250

Order data

Order number	251991 IC8250
GTIN	7291075319392
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Finishing/roughing assignment	Finishing
Feed f	0.08 - 0.25 mm/rev.
Tool material	Carbide
Chip breaker	F3P
Cutting speed v_c main application	150 - 380 m/min
Main application	P
Cutting conditions	slightly interrupted
ISO code indexable insert	WNMG 080408
Cutting depth a_p	0.4 - 2.5 mm

Number of changes/inserts	6
Grade	IC8250
Corner radius	0.8 mm
Manufacturer's designation	WNMG 080408-F3P IC8250
Type of product	Indexable insert for turning