

**VNMG 160408, Grade: IC6015****Order data**

Order number	251851 IC6015
GTIN	7291075307108
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Cutting conditions	continuous
Number of changes/inserts	4
Corner radius	0.8 mm
ISO code indexable insert	VNMG 160408
Chip breaker	M3M
Grade	IC6015
Cutting depth $a_p$	0.4 - 2.5 mm
Cutting speed $v_c$ main application	140 - 300 m/min
Main application	M

Feed f	0.07 - 0.3 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Finishing
Manufacturer's designation	VNMG 160408-M3M IC6015
Type of product	Indexable insert for turning