


VNMG 160408, Grade: IC8250

Order data

Order number	251791 IC8250
GTIN	7291075326116
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Chip breaker	F3P
Corner radius	0.8 mm
ISO code indexable insert	VNMG 160408
Finishing/roughing assignment	Finishing
Main application	P
Cutting speed v_c main application	150 - 380 m/min
Feed f	0.08 - 0.24 mm/rev.
Cutting depth a_p	0.4 - 2.5 mm
Tool material	Carbide

Grade	IC8250
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Manufacturer's designation	VNMG 160408-F3P IC8250
Type of product	Indexable insert for turning