


VNMG 160408, Grade: IC6025

Order data

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| Order number | 251851 IC6025 |
| GTIN | 7291075307092 |
| Item class | 26B |

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

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| Number of changes/inserts | 4 |
| Cutting conditions | slightly interrupted |
| Feed f | 0.07 - 0.3 mm/rev. |
| Grade | IC6025 |
| Chip breaker | M3M |
| Cutting depth a_p | 0.4 - 2.5 mm |
| Cutting speed v_c main application | 120 - 230 m/min |
| Main application | M |
| ISO code indexable insert | VNMG 160408 |

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| Finishing/roughing assignment | Finishing |
| Tool material | Carbide |
| Corner radius | 0.8 mm |
| Manufacturer's designation | VNMG 160408-M3M IC6025 |
| Type of product | Indexable insert for turning |