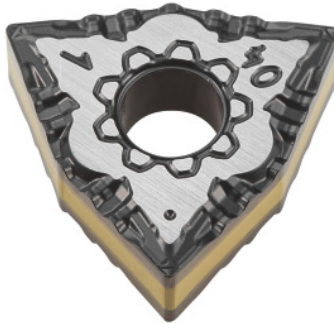


**WNMG 080404, Grade: IC8150****Order data**

Order number	251990 IC8150
GTIN	7291075319354
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Cutting speed v_c main application	180 - 400 m/min
Corner radius	0.4 mm
Tool material	Carbide
ISO code indexable insert	WNMG 080404
Main application	P
Chip breaker	F3P
Grade	IC8150
Feed f	0.08 - 0.25 mm/rev.
Cutting conditions	continuous

Number of changes/inserts	6
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.4 - 2.5 mm
Manufacturer's designation	WNMG 080404-F3P IC8150
Type of product	Indexable insert for turning