

**WNMG 080408, Grade: IC6015****Order data**

Order number	252121 IC6015
GTIN	7291075306088
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

ISO code indexable insert	WNMG 080408
Main application	M
Number of changes/inserts	6
Feed f	0.17 - 0.5 mm/rev.
Chip breaker	M3M
Grade	IC6015
Cutting speed $v_c$ main application	140 - 300 m/min
Cutting depth $a_p$	0.5 - 4 mm
Corner radius	0.8 mm

Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Tool material	Carbide
Manufacturer's designation	WNMG 080408-M3M IC6015
Type of product	Indexable insert for turning