


WNMG 080404, Grade: IC6025

Order data

Order number	251990 IC6025
GTIN	7291075336733
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Number of changes/inserts	6
Main application	M
Finishing/roughing assignment	Finishing
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Grade	IC6025
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	F3M
Tool material	Carbide
Cutting speed v_c main application	120 - 230 m/min

ISO code indexable insert	WNMG 080404
Cutting depth a_p	0.1 - 1.5 mm
Manufacturer's designation	WNMG 080404-F3M IC6025
Type of product	Indexable insert for turning