

**VNMG 160408, Grade: IC6025****Order data**

Order number	251791 IC6025
GTIN	7291075350890
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Grade	IC6025
Feed f	0.05 - 0.3 mm/rev.
Tool material	Carbide
Chip breaker	F3M
ISO code indexable insert	VNMG 160408
Corner radius	0.8 mm
Main application	M
Cutting depth a_p	0.1 - 1.5 mm
Cutting conditions	slightly interrupted

Finishing/roughing assignment	Finishing
Cutting speed v_c main application	120 - 230 m/min
Number of changes/inserts	4
Manufacturer's designation	VNMG 160408-F3M IC6025
Type of product	Indexable insert for turning