


**VNMG 160404, Grade: IC8250**

**Order data**

Order number	251790 IC8250
GTIN	7291075326093
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Feed f	0.08 - 0.24 mm/rev.
Cutting conditions	slightly interrupted
Tool material	Carbide
Chip breaker	F3P
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	150 - 380 m/min
Number of changes/inserts	4
ISO code indexable insert	VNMG 160404
Corner radius	0.4 mm

Cutting depth $a_p$	0.4 - 2.5 mm
Grade	IC8250
Main application	P
Manufacturer's designation	VNMG 160404-F3P IC8250
Type of product	Indexable insert for turning