

**WNMG 080408, Grade: IC6025****Order data**

Order number	251991 IC6025
GTIN	7291075336757
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Main application	M
Cutting speed $v_c$ main application	120 - 230 m/min
Tool material	Carbide
Cutting depth $a_p$	0.1 - 1.5 mm
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Finishing/roughing assignment	Finishing
Feed $f$	0.1 - 0.4 mm/rev.
Chip breaker	F3M
Grade	IC6025

Corner radius	0.8 mm
Cutting conditions	slightly interrupted
Manufacturer's designation	WNMG 080408-F3M IC6025
Type of product	Indexable insert for turning