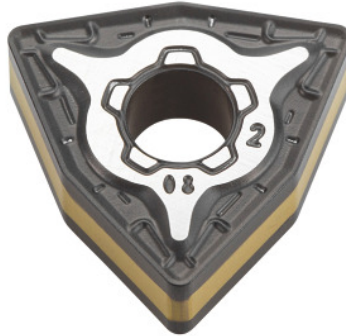



**WNMG 080404, Grade: IC8150**

**Order data**

Order number	252120 IC8150
GTIN	7291075329179
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Tool material	Carbide
Cutting depth $a_p$	0.5 - 4 mm
Grade	IC8150
ISO code indexable insert	WNMG 080404
Feed $f$	0.15 - 0.6 mm/rev.
Main application	P
Corner radius	0.4 mm
Cutting speed $v_c$ main application	180 - 400 m/min
Number of changes/inserts	6

Cutting conditions	continuous
Chip breaker	M3P
Finishing/roughing assignment	Finishing
Manufacturer's designation	WNMG 080404-M3P IC8150
Type of product	Indexable insert for turning