


**WNMG 080404, Grade: IC6015**

**Order data**

Order number	251990 IC6015
GTIN	7291075336726
Item class	26B

**Description**
**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Cutting speed $v_c$ main application	140 - 300 m/min
Chip breaker	F3M
Feed $f$	0.1 - 0.4 mm/rev.
Grade	IC6015
Cutting depth $a_p$	0.1 - 1.5 mm
ISO code indexable insert	WNMG 080404
Corner radius	0.4 mm
Tool material	Carbide

Number of changes/inserts	6
Main application	M
Manufacturer's designation	WNMG 080404-F3M IC6015
Type of product	Indexable insert for turning