

**WNMG 080408, Grade: IC6025****Order data**

Order number	252121 IC6025
GTIN	7291075306019
Item class	26B

Description**Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Chip breaker	M3M
Corner radius	0.8 mm
Finishing/roughing assignment	Finishing
Main application	M
Feed f	0.17 - 0.5 mm/rev.
Number of changes/inserts	6
ISO code indexable insert	WNMG 080408
Grade	IC6025
Tool material	Carbide

Cutting depth a_p	0.5 - 4 mm
Cutting speed v_c main application	120 - 230 m/min
Cutting conditions	slightly interrupted
Manufacturer's designation	WNMG 080408-M3M IC6025
Type of product	Indexable insert for turning