


VNMG 160404, Grade: IC8150

Order data

Order number	251790 IC8150
GTIN	7291075326086
Item class	26B

Description
Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Grade	IC8150
Cutting conditions	continuous
Main application	P
Corner radius	0.4 mm
Feed f	0.08 - 0.24 mm/rev.
ISO code indexable insert	VNMG 160404
Chip breaker	F3P
Cutting speed v_c main application	180 - 400 m/min
Number of changes/inserts	4

Tool material	Carbide
Finishing/roughing assignment	Finishing
Cutting depth a_p	0.4 - 2.5 mm
Manufacturer's designation	VNMG 160404-F3P IC8150
Type of product	Indexable insert for turning