

**WNMG 080408, Grade: IC8250****Order data**

Order number	252121 IC8250
GTIN	7291075329261
Item class	26B

**Description****Note:**

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

**Technical description**

Tool material	Carbide
ISO code indexable insert	WNMG 080408
Number of changes/inserts	6
Main application	P
Grade	IC8250
Cutting speed $v_c$ main application	150 - 380 m/min
Chip breaker	M3P
Feed $f$	0.15 - 0.6 mm/rev.
Corner radius	0.8 mm

Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.5 - 4 mm
Manufacturer's designation	WNMG 080408-M3P IC8250
Type of product	Indexable insert for turning