



HELISLOT T-slot milling cutter, Weldon shank, \varnothing DC / Zeff: 48/2mm



Order data

Order number	227700 48/2
GTIN	7291075332872
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

Number of indexable inserts	4
Number of effective inserts Z_{eff}	2
Collar $\varnothing d_1$	27 mm
Overall length L_{tot}	130 mm
Overhang L_1	58 mm
Cutting edge $\varnothing D_c$	48 mm
suitable indexable insert	XNMU130608
Slot depth a_p	22 mm
Corner chamfer angle	90 degrees
Shank $\varnothing D_s$ h6	32 mm

Manufacturer's designation	ETS D48-22-W32-XN13
Shank type	Weldon shank
Type of product	Slot milling cutter

Accessories

Insert screw Type 1	229697 1
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