

HELISLOT side milling cutter with flange, Ø DC / Zeff: 200/8mm



Order data

Order number	227712 200/8
GTIN	7291075311266
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. 229697 1 (IP15; 4.8 Nm).

Technical description

Overall length L _{tot}	63 mm
Number of effective inserts $Z_{\mbox{\scriptsize eff}}$	8
Mounting bore Ø	40 mm
Number of indexable inserts	16
Series	HELISLOT
maximum cutting depth a _{e max}	53 mm

Cutting edge Ø D _c	200 mm
Slot width a _p	20 mm
Manufacturer's designation	FDN D200-20-40-XN13
Shank type	with bore
Type of product	Side milling cutter

Accessories

Insert screw Type 1 229697 1