



## HELISLOT side milling cutter without flange, $\varnothing$ DC / Zeff: 125/6mm



### Order data

Order number	227714 125/6
GTIN	7291075335583
Item class	19D

### Description

#### Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

#### Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

### Technical description

Number of indexable inserts	12
Mounting bore $\varnothing$	40 mm
Series	HELISLOT
Slot width $a_p$	16 mm
Number of effective inserts $Z_{\text{eff}}$	6
Cutting edge $\varnothing D_c$	125 mm

Overall length $L_{\text{tot}}$	20 mm
maximum cutting depth $a_{e \text{ max}}$	33 mm
Manufacturer's designation	SDN D125-16-40-XN13
Shank type	with bore
Type of product	Side milling cutter

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## Accessories

Insert screw Type 1	229697 1
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