



HELISLOT side milling cutter without flange, \varnothing DC / Zeff: 200/8mm



Order data

Order number	227714 200/8
GTIN	7291075335606
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229697 1** (IP15; 4.8 Nm).

Technical description

Overall length L_{tot}	26 mm
Cutting edge $\varnothing D_c$	200 mm
Series	HELISLOT
Mounting bore \varnothing	50 mm
maximum cutting depth $a_{e\ max}$	59 mm
Number of effective inserts Z_{eff}	8

Slot width a_p	20 mm
Number of indexable inserts	16
Manufacturer's designation	SDN D200-20-50-XN13
Shank type	with bore
Type of product	Side milling cutter

Accessories

Insert screw Type 1	229697 1
---------------------	----------