



HELISLOT side milling cutter with flange, \varnothing DC / Zeff: 80/5mm



Order data

Order number	227720 80/5
GTIN	7291075430899
Item class	19D

Description

Version:

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

Spare part:

Pack of insert screws No. **229695 3** (TX9; 2.0 Nm).

Technical description

Number of effective inserts Z_{eff}	5
Overall length L_{tot}	40 mm
Number of indexable inserts	10
Series	HELISLOT
Cutting edge $\varnothing D_c$	80 mm
Mounting bore \varnothing	22 mm

Collar length L_1	27 mm
maximum cutting depth $a_{e\max}$	22.5 mm
Slot width a_p	12 mm
Manufacturer's designation	FDN D080-12-22-XN09
Shank type	with bore
Type of product	Side milling cutter

Accessories

Set of insert screws 5 pieces Type 3	229695 3
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