

## HELISLOT side milling cutter without flange, Ø DC / Zeff: 125/7mm



### **Order data**

Order number	227722 125/7
GTIN	7291075430837
Item class	19D

### **Description**

#### **Version:**

Economical machining of grooves and T-slots. Achieve different slot widths with only one insert size thanks to the insert seat concept with staggered teeth formation. Square inserts with positive rake angle for efficient and gentle machining. Very reliable process thanks to optimised insert support in the seat.

#### **Spare part:**

Pack of insert screws No. 229695 3 (TX9; 2.0 Nm).

### **Technical description**

Number of effective inserts $Z_{\mbox{\scriptsize eff}}$	7
Number of indexable inserts	14
Overall length L <sub>tot</sub>	16 mm
maximum cutting depth a <sub>e max</sub>	34 mm
Cutting edge Ø D <sub>c</sub>	125 mm
Series	HELISLOT

Mounting bore ∅	40 mm
Slot width a <sub>p</sub>	12 mm
Manufacturer's designation	SDN D125-12-40-XN09
Shank type	with bore
Type of product	Side milling cutter

# **Accessories**

Set of insert screws5 pieces Type 3 229695 3