

Garant
Side milling cutter with collar Width $a_p = 5$ mm, $\varnothing D$: 100mm

Order data

Order number	218562 100
GTIN	4045197462442
Item class	210

Description
Version:

Side milling cutters of robust special steel for reduced vibration.

Application:

For milling grooves and slots. For flat or non-flat slot base.

Spare part:

No. 219949 (TX9; 2.0 Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size IP9**.

Side milling cutters available up to $\varnothing D = 200$ mm.

Technical description

suitable indexable insert	SNHX
Mounting bore \varnothing	27 mm
Number of effective inserts Z_{eff}	6
Collar $\varnothing d_1$	48 mm
Overall length L_{tot}	50 mm

Cutting edge $\varnothing D_c$	100 mm
maximum cutting depth $a_{e\ max}$	24.2 mm
Number of indexable inserts	12
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 1103
Pack of insert screws	219949 (IP9; 2.0 Nm)
Type of product	Side milling cutter

Accessories

PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 9IP	674252 9IP
Pack of insert screws 10 pieces	219949
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2