

**Garant**
**Side milling cutter with collar Width ap = 16 mm, Ø D: 125mm**

**Order data**

Order number	218569 125
GTIN	4045197530660
Item class	210

**Description**
**Version:**

Side milling cutters of robust special steel for reduced vibration.

**Application:**

For milling grooves and slots. For flat or non-flat slot base.

**Spare part:**

No. 219983 (TX15; 2.2 Nm).

**Attention:**

**To obtain a flat slot base, please use neutral, left-hand and right-hand indexable inserts, where the neutral insert is mounted on the middle insert range.**

**Note:**

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size IP15**.

Side milling cutters available up to Ø D = 200 mm.

**Technical description**

Collar Ø d <sub>1</sub>	70 mm
Mounting bore Ø	40 mm

Overall length $L_{tot}$	50 mm
suitable indexable insert	SNHX
maximum cutting depth $a_{e\ max}$	23.7 mm
Number of effective inserts $Z_{eff}$	4
Cutting edge $\varnothing D_c$	125 mm
Number of indexable inserts	12
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 1207
Pack of insert screws	219984 (IP15; 2.2 Nm)
Type of product	Side milling cutter

## Accessories

Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
Set of insert screws 10-piece	219983
Set of insert screws 10-piece	219984
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP