

Garant
Side milling cutter with collar Width $a_p = 8$ mm, $\varnothing D$: 100mm

Order data

Order number	218565 100
GTIN	4045197530264
Item class	210

Description
Version:

Side milling cutters of robust special steel for reduced vibration.

Application:

For milling grooves and slots. For flat or non-flat slot base.

Spare part:

No. 219978 (TX15; 2.2 Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size IP15**.

Side milling cutters available up to $\varnothing D = 200$ mm.

Technical description

Number of effective inserts Z_{eff}	5
suitable indexable insert	SNHX
maximum cutting depth $a_{\text{e max}}$	24.2 mm
Collar $\varnothing d_1$	48 mm
Cutting edge $\varnothing D_c$	100 mm

Mounting bore \varnothing	27 mm
Overall length L_{tot}	50 mm
Number of indexable inserts	10
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 12045
Pack of insert screws	219978 (IP15; 2.2 Nm)
Type of product	Side milling cutter

Accessories

Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2
Set of insert screws 10 pieces	219978
PrecisionBit for Torx Plus®, 1/4 inch E 6.3 Torx Plus® profile 15IP	674252 15IP