

Garant**Side milling cutter with collar Width $a_p = 12$ mm, $\varnothing D$: 100mm****Order data**

Order number	218567 100
GTIN	4045197530509
Item class	210

Description**Version:**

Side milling cutters of robust special steel for reduced vibration.

Application:

For milling grooves and slots. For flat or non-flat slot base.

Spare part:

No. 219984 (TX15; 2.2 Nm).

Note:

Use GARANT torque screwdriver TQ No. **211750 size 2.2** with bit No. **674252 size IP15**.

Side milling cutters available up to $\varnothing D = 200$ mm.

Technical description

Mounting bore \varnothing	27 mm
maximum cutting depth $a_{e,max}$	24.2 mm
Cutting edge $\varnothing D_c$	100 mm
suitable indexable insert	SNHX
Overall length L_{tot}	50 mm

Number of effective inserts Z_{eff}	5
Collar $\varnothing d_1$	48 mm
Number of indexable inserts	10
Shank type	with bore
Through-coolant	no
Tool exchange	PowerCard
ISO code indexable insert	SN.. 1207
Pack of insert screws	219984 (IP15; 2.2 Nm)
Type of product	Side milling cutter

Accessories

Set of insert screws 10-piece	219984
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver, fixed setting set torque 2,2 N·m	211750 2,2