



TANGGRIP TAG N-C cutter inserts, IC1030, Groove width w / corner radius R: 4/0,24mm



Order data

Order number	273628 4/0,24
GTIN	7291075213027
Item class	26A

Description

Version:

Chip breakers with a pronounced protective chamfer. First choice for ISO-P. Medium to high feed rates.

Application:

For parting off and grooving.

Suitable for:

AdapterNo. 273610 – 273614.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

Groove width w	4 mm
Corner radius R	0.24 mm
Feed f	0.1 - 0.3 mm/rev.
Tolerance groove width w	0.04 mm

Series	TANGGRIP-PL
Manufacturer's designation	TAG N4C IC1030
Number of changes/inserts	1
Tool material	Carbide
Indexable insert profile	neutral
Finishing/roughing assignment	Finishing
Main application	P
Cutting conditions	heavily interrupted
Chip breaker	C
Cutting speed v_c main application	60 - 180 m/min
Grade	IC1030
Type of product	Indexable insert for grooving