



TANGGRIP TAG N-C cutter inserts, IC1030, Groove width w / corner radius R: 2/0,2mm



Order data

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| Order number | 273628 2/0,2 |
| GTIN | 7291075212990 |
| Item class | 26A |

Description

Version:

Chip breakers with a pronounced protective chamfer. First choice for ISO-P. Medium to high feed rates.

Application:

For parting off and grooving.

Suitable for:

AdapterNo. 273610 – 273614.

Note:

The minimum order quantity corresponds to one pack unit quantity (VPE) or a multiple thereof.

Technical description

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|--------------------------|--------------------|
| Groove width w | 2 mm |
| Corner radius R | 0.2 mm |
| Tolerance groove width w | 0.04 mm |
| Feed f | 0.1 - 0.16 mm/rev. |

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|--------------------------------------|-------------------------------|
| Series | TANGGRIP-PL |
| Manufacturer's designation | TAG N2C IC1030 |
| Number of changes/inserts | 1 |
| Tool material | Carbide |
| Indexable insert profile | neutral |
| Finishing/roughing assignment | Finishing |
| Main application | P |
| Cutting conditions | heavily interrupted |
| Chip breaker | C |
| Cutting speed v_c main application | 60 - 180 m/min |
| Grade | IC1030 |
| Type of product | Indexable insert for grooving |